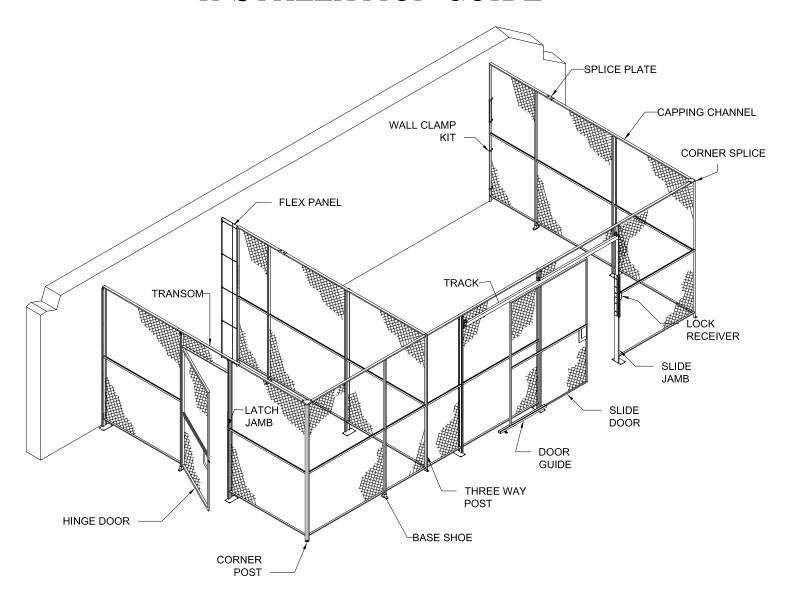


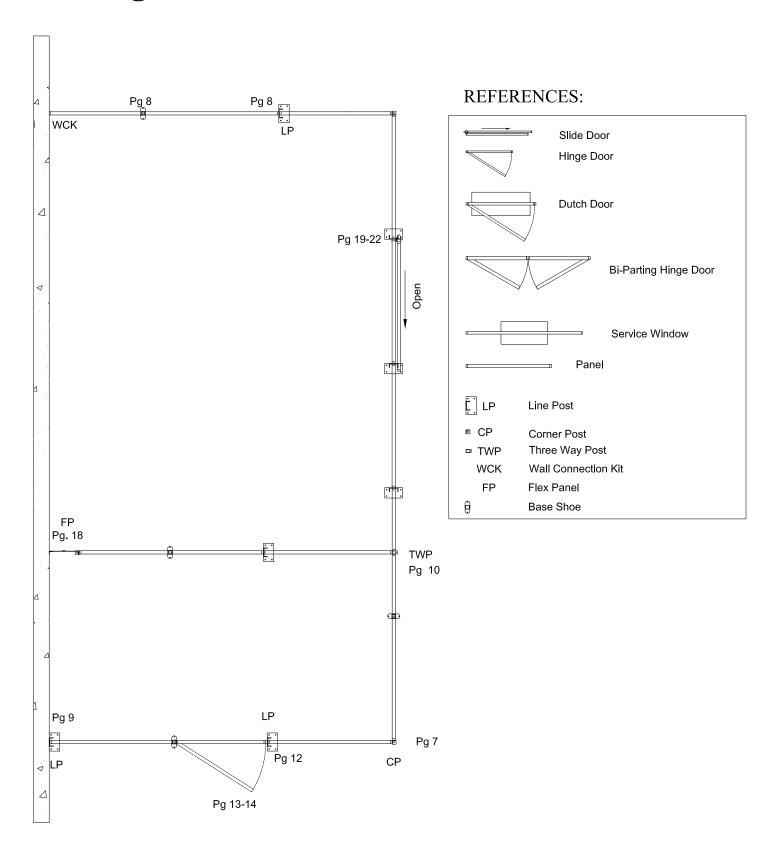
WOVEN WIRE PARTITIONS MFG. BY SPACEGUARD PRODUCTS

INSTALLATION GUIDE

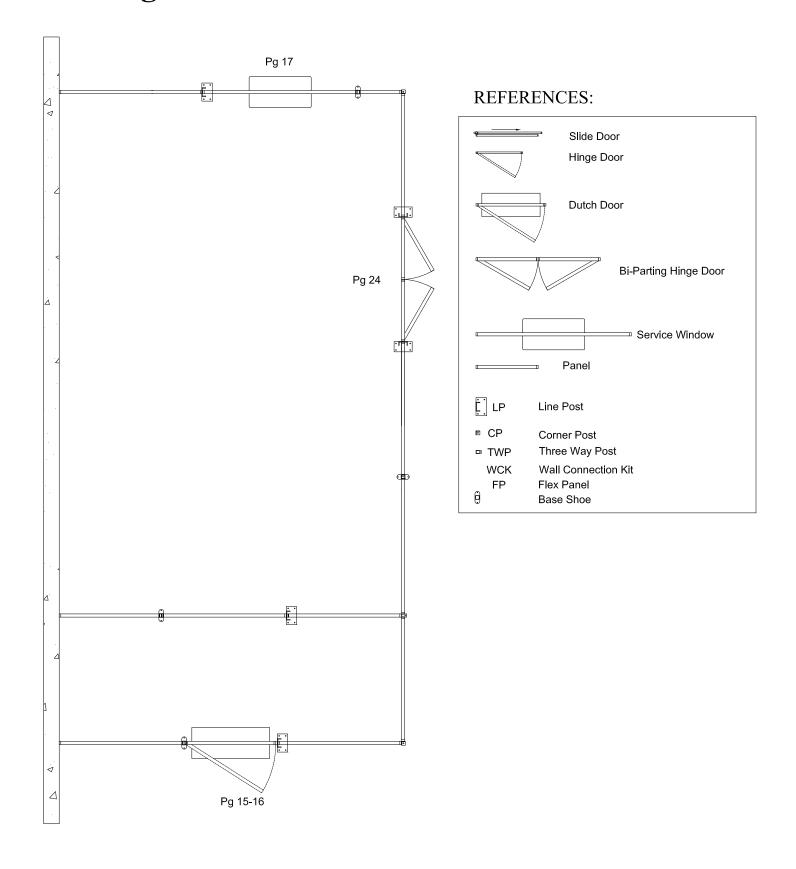


(TYPICAL PARTITION COMPONENTS)

FordLogan Installation Reference



FordLogan Installation Reference



FordLogan Woven Wire Partitions

Manufactured by SpaceGuard Products

General Installation Notes For further assistance, Call (800) 841-0680 711 Commerce Dr, Seymour, IN 47274 E-mail: sales@fordlogan.com

The following guidelines illustrate the recommended connections, hardware, and assembly details for standard components included with your partition system. They should be referred to in preparation of and during the assembly of your system in conjunction with any drawing provided by the Manufacturer. Installation may be affected by actual site conditions and obstructions. Consult the Manufacturer with any assembly questions.

Recommended Tools:

Crowbar, Tin Snips & Utility Knife Chalk line & marker Tape measure Ladder(s) Level **Extension Cord**

Hacksaw

Vise-Grip type clamps

(2)5/16" wrenches or ratchet w/ deep well sockets

Adjustable wrench Phillips head screwdriver 3/16" Allen wrench

Hammer drill w/ several new 1/4" & 3/8" masonry bits 5/16" & 1/2" deep well sockets for wedge anchors

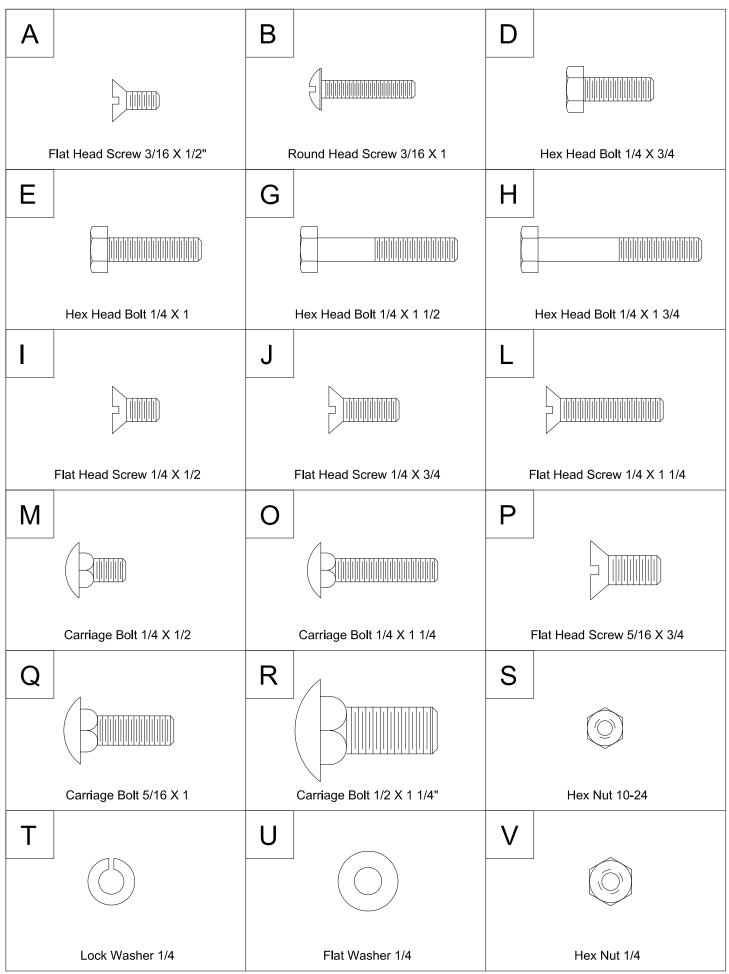
Hammer **Rubber Mallet**

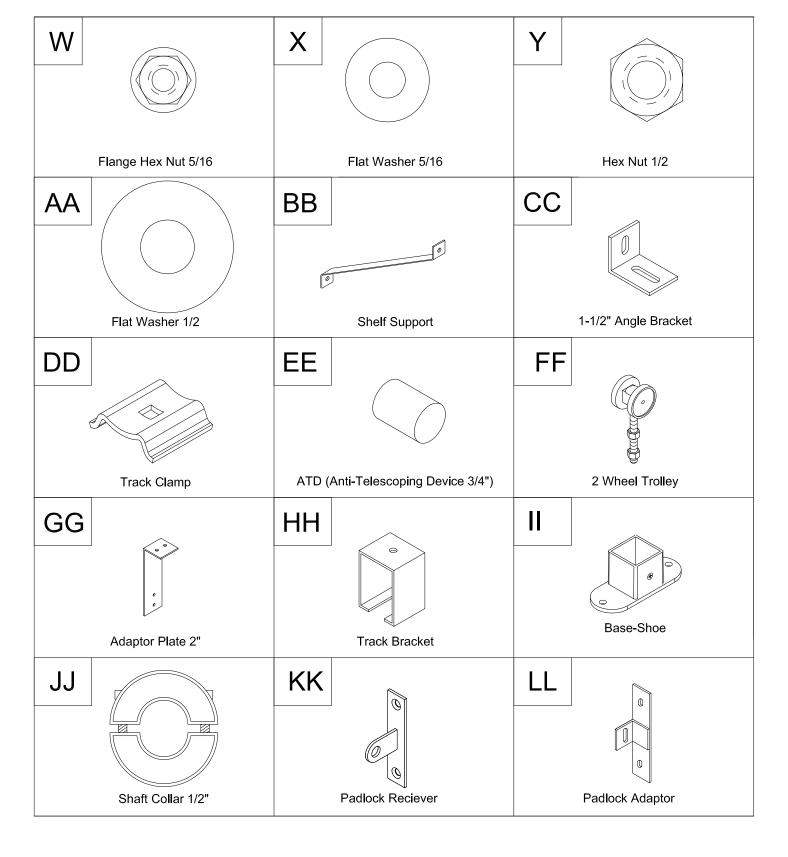
Before You Begin:

- 1. A two or three person crew is recommended.
- 2. Field measurements should be confirmed and the space should be clear prior to installation.
- 3. Do not sign for the shipments if materials appear damaged or if the number of packages does not equal the total on the bill of lading and the factory-supplied ship acknowledgement.
- 4. Once received, immediately open the crates, skids, and boxes used to ship your material. Inventory the material against the accompanying packing list and inspect the material for damages or shortages. Call the manufacturer immediately if there are damages or shortages. Special parts can be identified by yellow tags with part number and dimensions.
- 5. If possible, stage parts near where they will be installed, leaving ample room to safely complete the installation.

General Installation Steps:

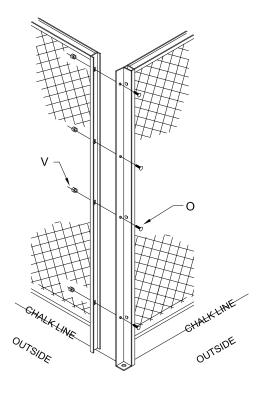
- 1. Measure and lay down the chalk line for the desired layout and dimensions. Mark panel and post locations.
- 2. Follow all applicable building and safety codes. Ensure that drilling locations for anchors, fasteners or bracing will not affect pipes, wires, ventilation, or other building components. Consult an engineer, if required.
- 3. Start assembly at a building wall or from a cage corner for stability. Do not anchor the system yet. Use temporary bracing until anchoring the system, if required.
- 4. Install panels so that the river heads in the center stiffener bar of each panel is facing in the same direction.
- 5. Build outward from the corner or wall working towards installing the door(s) last.
- 6. Add base shoes as you build as the weight of the system will only increase. Do not over tighten hardware yet.
- 7. Add line posts between continuous panels every 10' to 15', as provided.
- 8. Square up all partition walls then hang the door(s). Check that doors are plumb and initially operating correctly. Check to make sure lock is facing away from the secure side of the fence wall or enclosure.
- If the cage does not have a top, add the top capping channel trying to bridge over panel-to-panel connections for maximum rigidity. Channel ships in 8' lengths. Cut to fit as necessary and install along with splice plate at creases, corners, and as otherwise designated in this guide. If the age includes top, perforated angle is supplied in 10' lengths used in lieu of the capping channel.
- 10. Tighten all hardware while ensuring components are plumb/level. Tighten the set screws on the base shoes.
- 11. Ensure proper closing and latching of the door(s).
- 12. When drilling holes for expansion anchors, use a sharp bit. Do not use an oversized bit as you will run the risk of cracking the base shoes. Drill the holes 1" deeper than required so anchors won't have to be cut if you move the system later.
- 13. Once anchored, check the system is plumb/level/ and that doors are once again closing and latching properly. Permanent field bracing may be installed at installer or customer's discretion, but is the responsibility or the installer to provide.
- 14. Touch up any visible marking with the color matched spray paint provided. Make sure to follow instructions on paint can.





CORNER POST

For connection of panels at a 90°

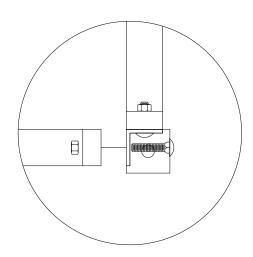


One (1) $\frac{7}{16}$ " Wrench is recommended to perform this task.

- 1. Bolt Corner Post to Panel using O & V (Check for orientation of next panel connection).
- 2. Place second Panel next to corner post.
- 3. Bolt second Panel to Corner Post using O & V.

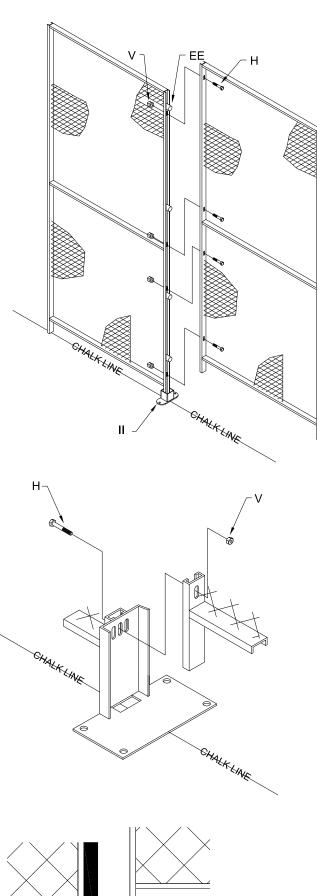
Note: Due to multiple applications of Corner Post, not all holes will be used.

(A minimum of 4 bolts are recommended per panel.)



PLAN VIEW

PANEL TO PANEL



Two (2) $\frac{7}{16}$ " Wrenches, and (1) 1/8" Allen wrench are recommended to use to perform this task.

Standard Panel to Panel Connecction

- 1. Insert at least 4 EE (Anti-Telescoping Device) inside the C-channel of first Panel to prevent telescoping during installation.
- 2. Insert first Panel leg into Base-Shoe (II).
- 3. Insert second Panel leg into Base-Shoe (II).
- 4. Bolt panel to panel using H & V.

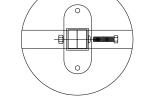
(A minimum of of 4 bolts are recommended per panel.)

NOTE: Rivets in stiffener should face same direction for aesthetic reasons.

1/8" Set Screw

** Base Shoe Holes accept **

\$\frac{1}{4}\text{" anchors}\$



PLAN VIEW

*** ALTERNATIVE ***

Panel to Line Post to Panel.

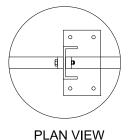
SIDE VIEW

- 1. Place base plate next to first Panel as close as possible.
- 2. Insert second Panel leg into base plate hole of Line Post.
- Bolt first and second Panel to Line Post using H
 V through middle slotted holes.

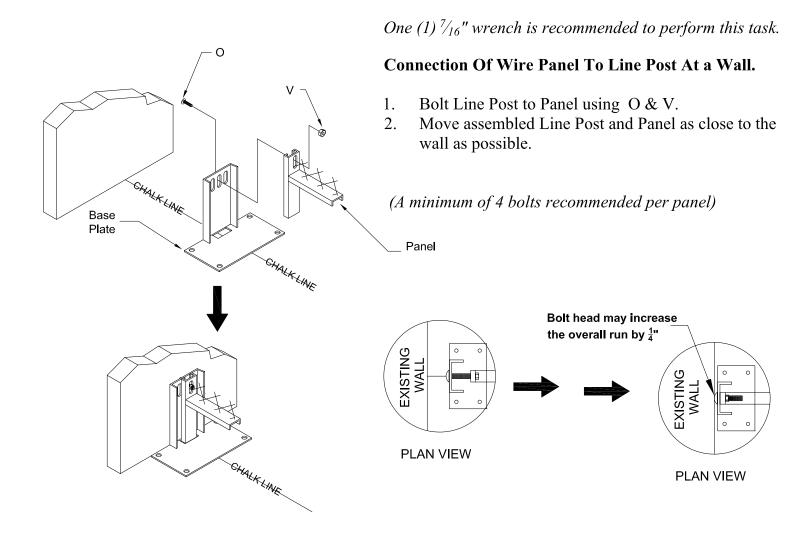
(A minimum of of 4 bolts are recommended per panel.)

** Base Plate Holes accept **

\$\frac{3}{8}\'' anchors

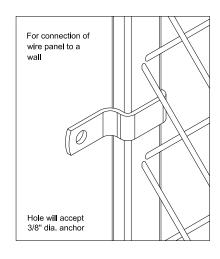


WALL CONNECTIONS



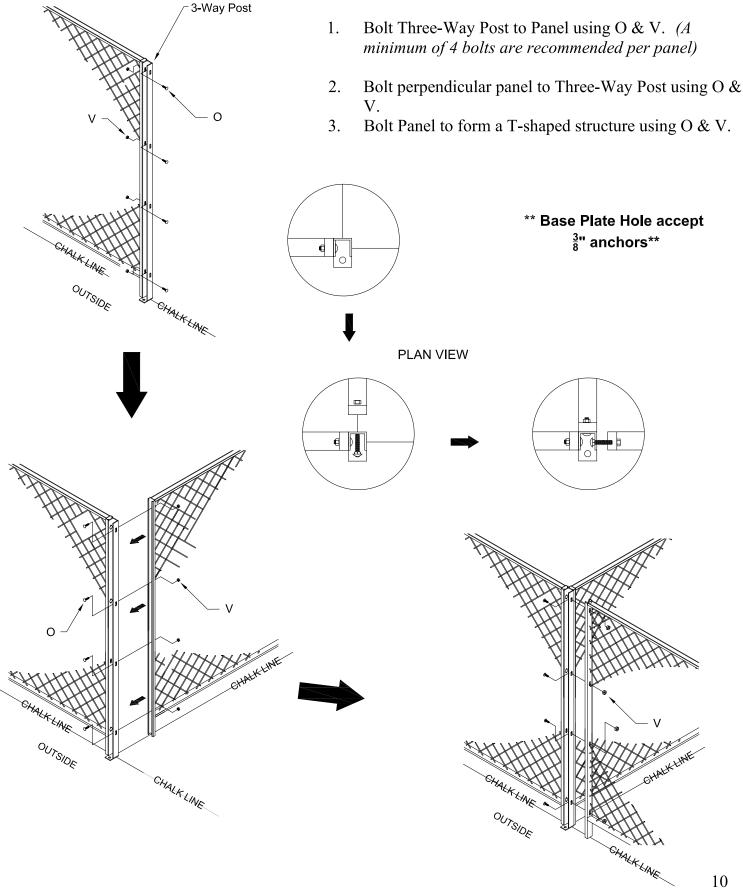
** Base Plate Holes accept ** 3/8" anchors

WALL CLAMP KIT (WCK)



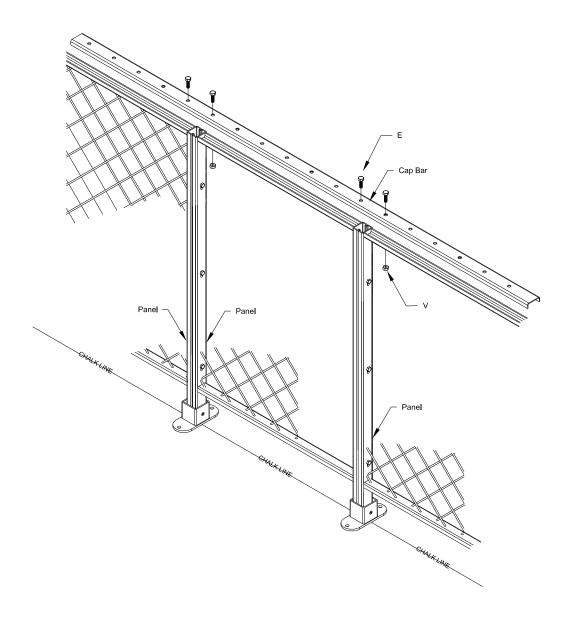
THREE-WAY POST

One (1) $\frac{7}{16}$ " Wrench is recommended to perform this task. Bolt Three-Way Post to Panel using O & V. (A 1. minimum of 4 bolts are recommended per panel) 2. Bolt Panel to form a T-shaped structure using O & V. 3. ** Base Plate Hole accept $\frac{3}{8}$ " anchors** **PLAN VIEW**



TOP CAPPING CHANNEL (CAPBAR)

A ladder and two (2) $\frac{7}{16}$ " wrenches are recommended to perform this task.

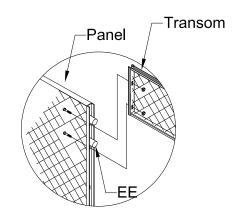


- 1. Place Cap Bar on top of the partition run with the exception of Full Height Doors.
- 2. Bolt Cap Bar to Panels/Posts appropriately using E & V.

Notes:

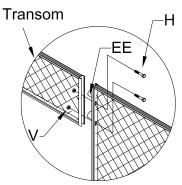
- Add only after all panels, doors, and posts have been connected and hardware tightened.
- Not required for ceiling or full height doors.
- Delivered in 8' Sections.
- Try to bridge over Panel intersections.
- Not all holes in Cap Bar will be used.
- Minimum of two (2) bolts per section are recommended.
- If 2 bolts are unable to be installed per section, self tapping screws have been provided to meet requirement.

DOOR TRANSOM CONNECTION



Two(2) $\frac{7}{16}$ " wrenches, one (1) $\frac{7}{16}$ " socked head, and a ladder are recommended to perform this task.

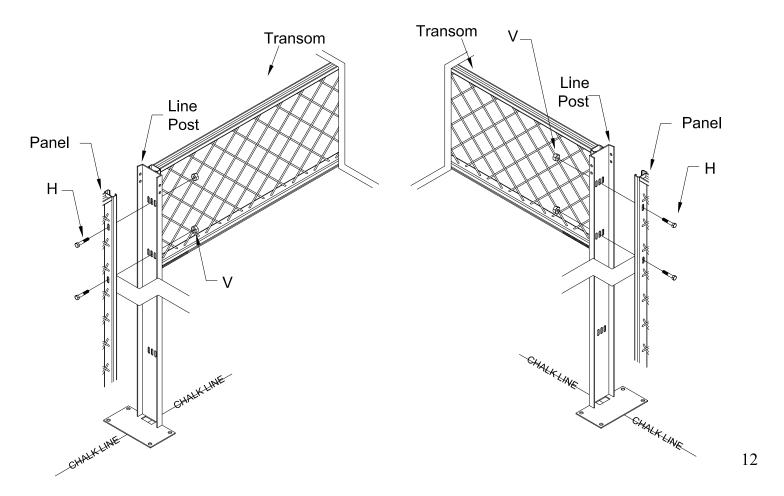
- 1. Insert 2 EE as shown.
- 2. Bolt Transom to Panel using H & V.
- 3. Repeat steps 1 & 2 for the opposite side of the transom.



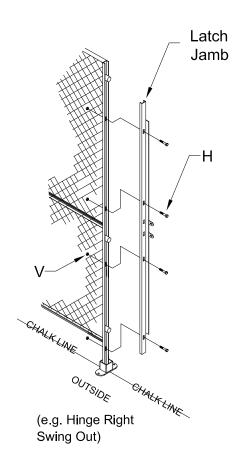
*** ALTERNATIVE ***

 $Two(2)^{7}/_{16}$ " wrenches, one (1) $\frac{7}{16}$ " socked head, and a ladder are recommended to perform this task.

- 1. Bolt Line Post to Adjacent Panel with base plate away from door opening using lower holes in panels.
- 2. Bolt Transom to Line Post and adjacent panel using H & V.



HINGE DOOR INSTALLATION

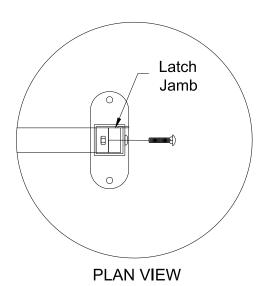


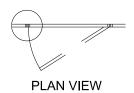
Two(2) $\frac{7}{16}$ " wrenches and a standard flathead screwdriver are recommended to perform this task.

- 1. Identify hinge side & direction of door swing. (Left/Right & In/Out).
- 2. Insert adjacent Panel leg inside Base Shoe unless attatching to Line Post (If attatching to Line Post, skip to step 4).

(A minimum of 4 bolts are recommended to be install the "Latch Jamb" bar).

- 3. Insert 3 EE on side of Panel (Where Latch Jamb will be connected).
- 4. Bolt Latch Jamb to adjacent Panel using H & V as shown.





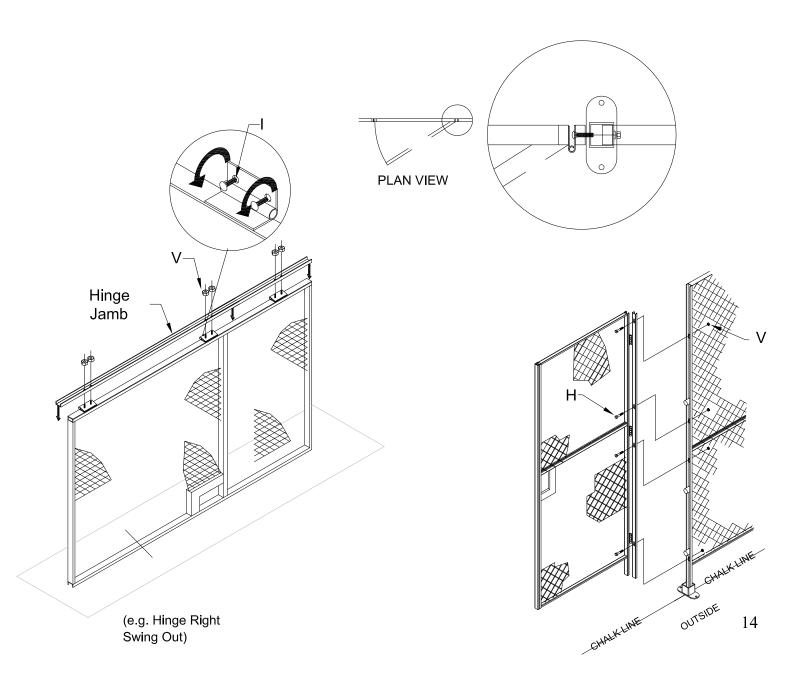
13

HINGE DOOR INSTALLATION (CONTINUED)

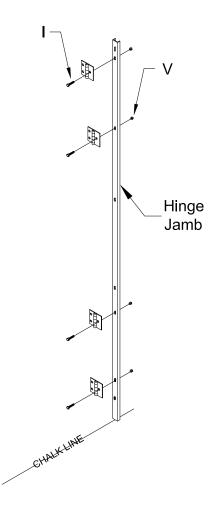
Two(2) $\frac{7}{16}$ " wrenches and a standard flathead screwdriver are recommended to perform this task.

- 5. Set door on side. Insert (2) I into each hinge as shown.
- 6. Bolt Hinge Jamb to Side of Door using I & V.
- 7. Bolt Door to adjacent Panel using H & V (Include at least 3 EE unless bolting through Line Post).

(A minimum of 4 bolts are recommended to install the Hinge Jamb).



DUTCH DOOR INSTALLATION

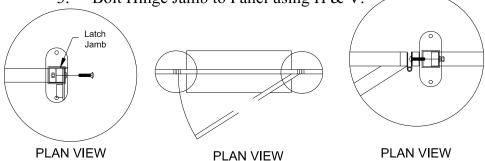


Two(2) $\frac{7}{16}$ " wrenches and a standard flathead screwdriver are recommended to perform this task.

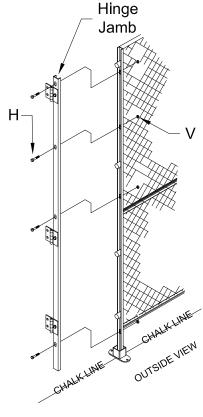
- 1. Bolt four (4) Hinges to Hinge Jamb using I & V.
- 2. Insert 4 EE into C-Channel of Panel intended for Hinge Jamb. *Make sure Base Shoe (II) is also at bottom of this

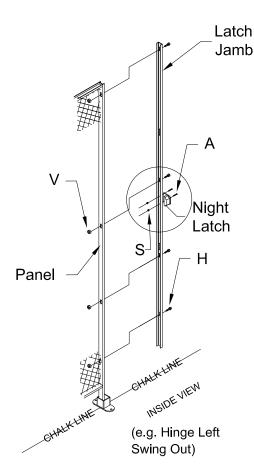
Panel.

3. Bolt Hinge Jamb to Panel using H & V.

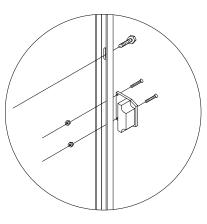


- 4. Insert opposite Panel leg into B-Shoe.
- 5. Bolt Nigh Latch to Latch Jamb using A & S.





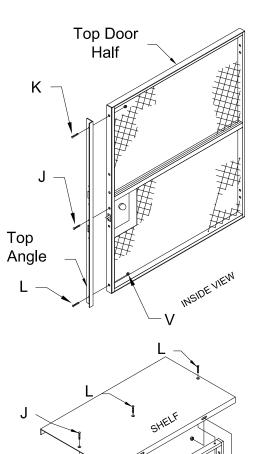
6. Bolt Latch Jamb to opposite Panel, using H & V (Include at least 3 EE on the connection).



Night Latch Detail

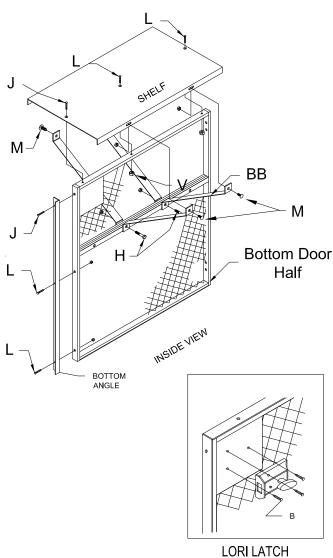
15

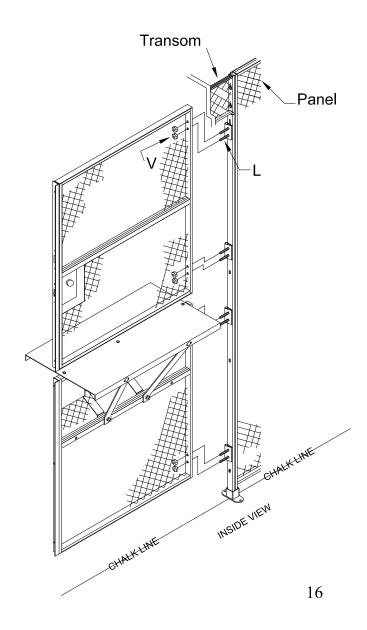
DUTCH DOOR INSTALLATION (CONTINUED)



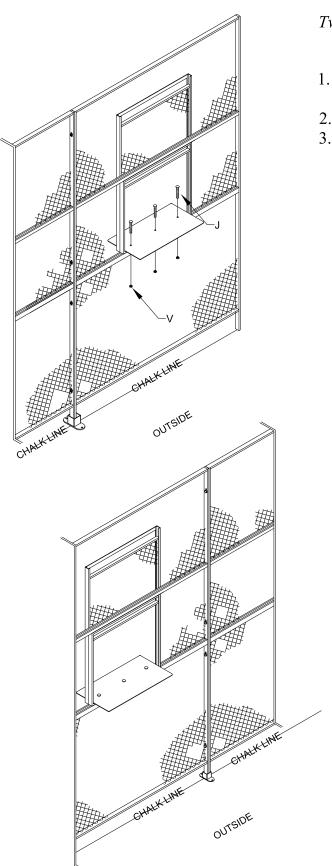
Two (2) $\frac{7}{16}$ " wrenches and a standard flathead screwdriver are recommended to perform this task.

- 7. Screw Lori Latch on non-lock side to of door using 3 Bs.
- 8. Bolt Bottom Angle to the side of the Bottom Dutch Door Half using J, K, & V.
- 9. Bolt Top Angle to the side of the Top Dutch Door Half using J, K, & V.
- 10. Bolt Bottom Door Half to Hinge Jam using L & V.
- 11. Bolt Shelf to Bottom Door Half using J, K, & V.
- Bolt BB on each side of reinforcement bar using H & V.
- 13. Bolt BB to shelf using M & V.
- 14. Bolt Top Door Half to Hinge Jam using L & V.



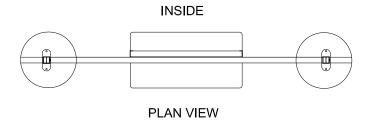


PRE-INSTALLED SLIDE UP SERVICE WINDOW

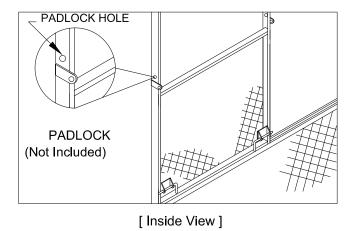


Two(2) $\frac{7}{16}$ " wrenches, a standard flathead screwdriver & a ladder are recommended to perform this task.

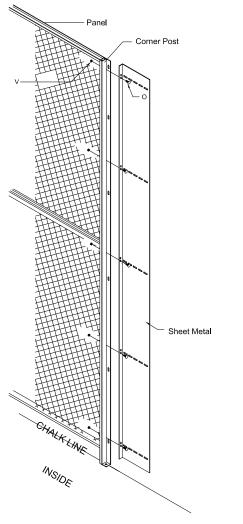
- 1. Orient Panel so that window is on secure/inside of enclosure.
- 2. Bolt Shelf inside of window opening using J &V.
- 3. Refer to Panel to Panel connection on Pg. 8 for Service Window to Panel connection. m



(24" Wide x 21" High) Slides Up



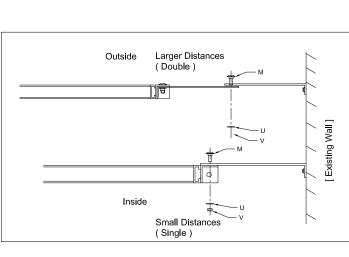
FLEX PANEL



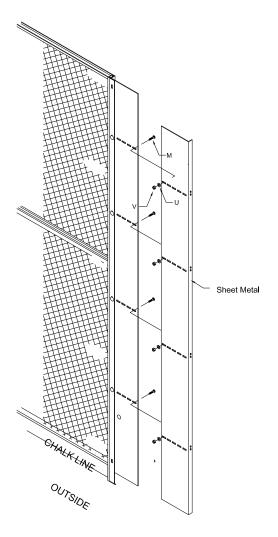
Bolt Sheet Metal as shown using M, U, & V.

Two(2) $\frac{7}{16}$ " wrenches and a ladder are recommended to perform this task.

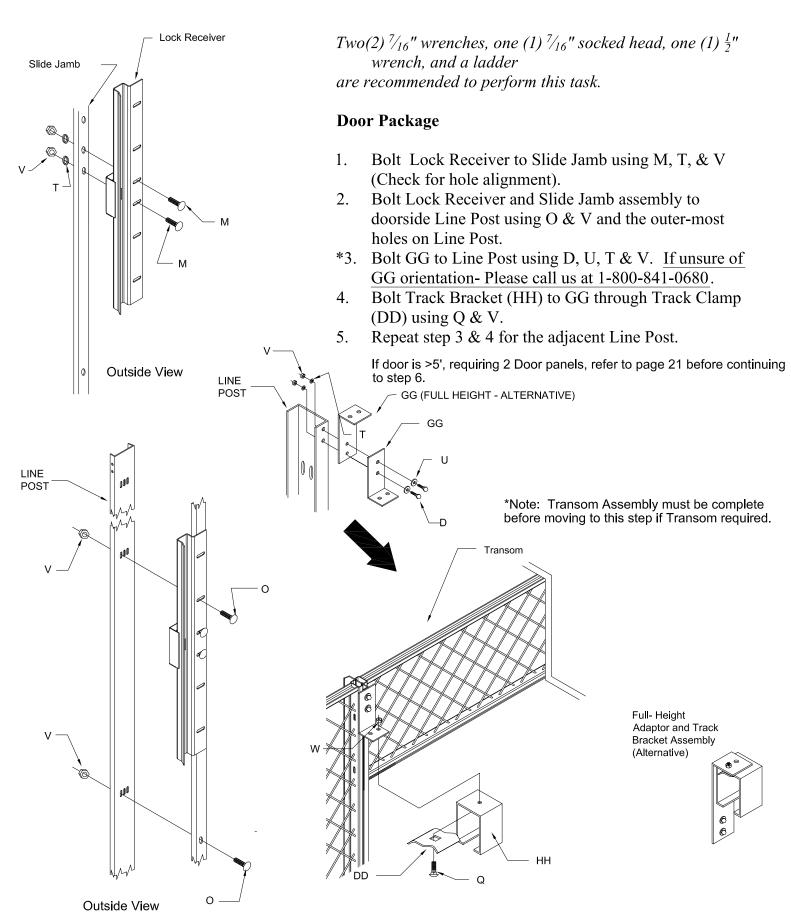
- Bolt Sheet Metal to Corner Post & Panel using O & V as 1.
- 2.
- Bolt end of Sheet Metal to either Panel, Post, or Wall (See plan view).



Plan View (Flex Panel)

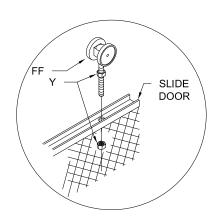


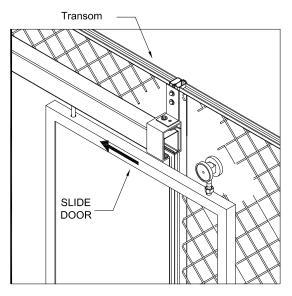
SLIDE DOOR INSTALLATION

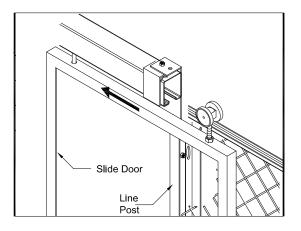


Outside View

SLIDE DOOR INSTALLATION (CONTINUED)



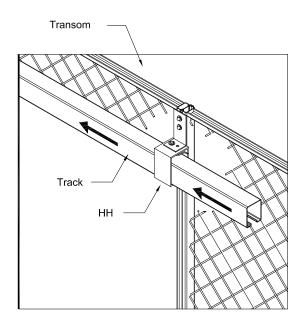




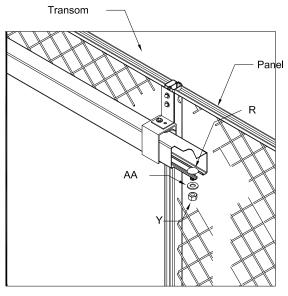
Full Height Track Assembly (Alternative)

Two(2) $\frac{7}{16}$ " wrenches, one (1) $\frac{7}{16}$ " socket, (1) $\frac{1}{2}$ " wrench, and a ladder are recommended to perform this task.

- 6. Bolt Two-Wheel Trolley (FF) to Slide Door using (2) Y.
- 7. Insert Track into HH.



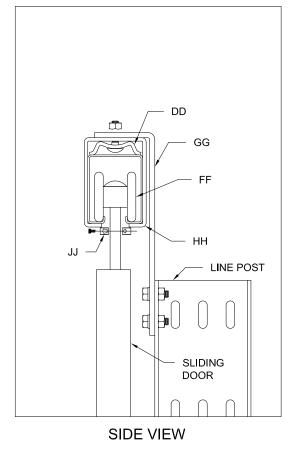
- 8. Slide Slide Door assembly into Tracks.
- 9. Install a stopper at the end of the track using R, AA, & Y on non Lock side end.

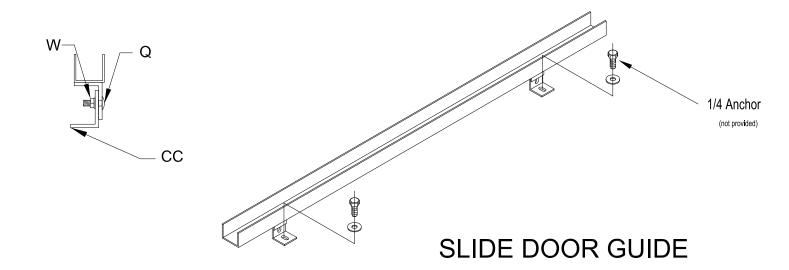


SLIDE DOOR INSTALLATION (CONTINUED)

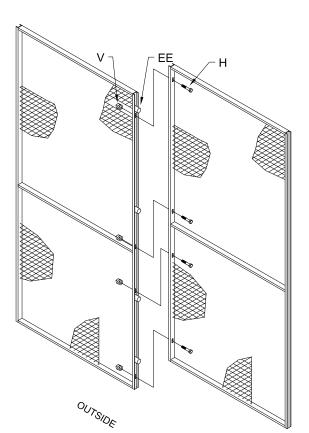
One(1) $\frac{7}{16}$ " wrench, (1) 9/64 Allen wrench, and a ladder are recommended to perform this task.

- 10. Loosen both screws and insert Trolley shaft into IJ.
- 11. Tighten screw on JJ to prevent undesirable trolley movement.
 - 11. Bolt 2 C to Slide Door Guide using Q & W.
- 12. Place Slide Door into Slide Door Guide so that door follows Channel.
 - 13. Anchor when placement is as desired.





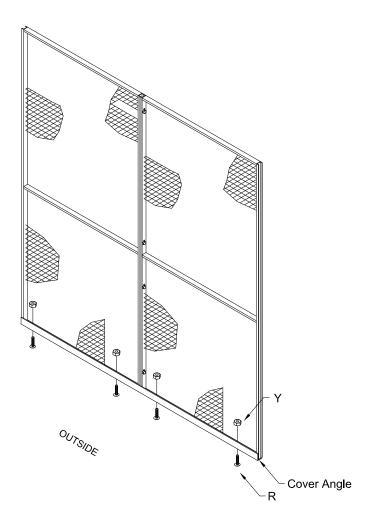
SLIDE DOOR PANELS >5'



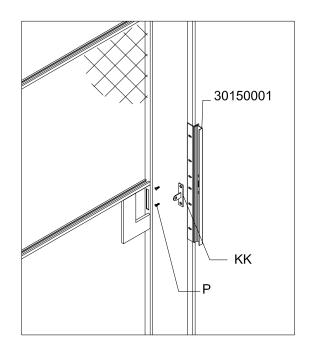
Two (2) $\frac{7}{16}$ " Wrenches, and (1) $\frac{1}{2}$ " wrench are recommended to use to perform this task.

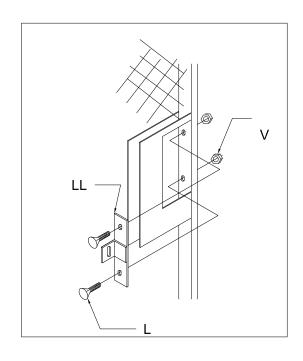
Door-Half to Door-Half Connecton

- 1. Insert at least 4-EE inside the C-channel of first door Panel to prevent telescoping during installation.
- 2. Bolt Door halves together using H and V.
- 3. Bolt Cover Angle to bottom of Assembled Door halves using R and Y.



LOCK OPTIONS (HINGE & SLIDE DOORS)



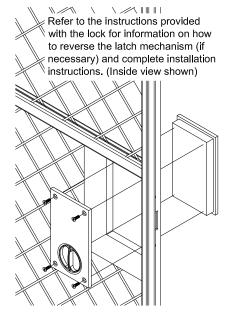


PADLOCK ARRANGEMENT SLIDE DOORS

*(USE TO SECURE PADLOCK RECEIVER TO LATCH RECIEVER)

PADLOCK ARRANGEMENT HINGE DOORS

*(USE TO SECURE PADLOCK RECEIVER TO LATCH RECIEVER)

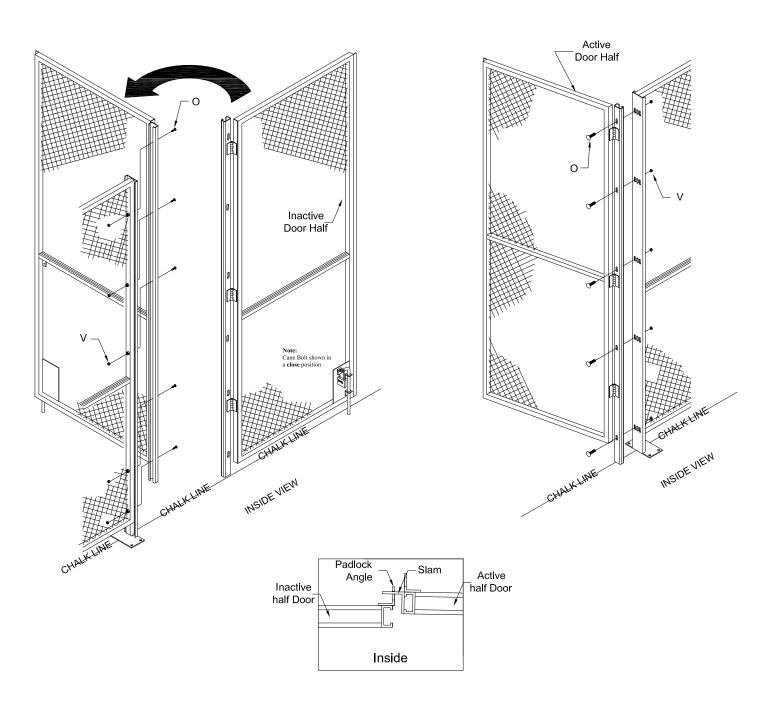


MORTISE CYLINDER LOCKS (HINGE & SLIDE DOORS)

BI-PARTING DOOR (PADLOCK)

 $Two(2)^{7}/_{16}$ " wrenches and a ladder are recommended to perform this task.

- 1. Using Inactive Door Half, in an open position, bolt Hinge Jamb to Line Post using O & V and the outermost holes on Line Post
- 2. Using adjacent Panel and Active Door Half, bolt Hinge Jamb to Line Post using O & V and the outermost holes on Line Post.



This guide covers basic installations using stock items only.

Your particular cage requirement may not be covered by the details contained herein and may require field modifications not described. If you have any questions regarding your particular installation, please locate the order number on your packing list and call the phone number below to speak with a customer service representative.

Thank you for choosing SpaceGuard Products!

Phone: 1-800-841-0680 Fax: 1-800-428-5758